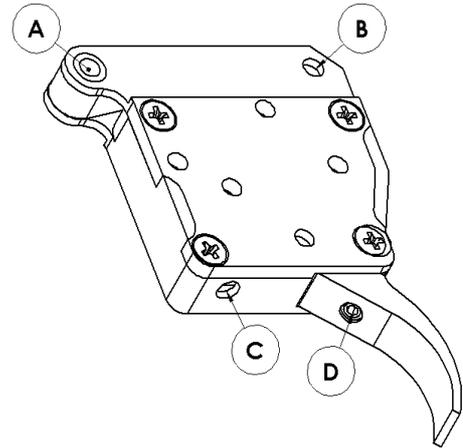




Installation of trigger for Remington

1. Remove bolt and magazine
2. Remove stock
3. Remove pin **A**
4. Remove pin **B**. **Caution:** Take care not to loose the boltcatchspring and the boltcatchpiece.
5. Pull down original trigger
6. Insert new trigger in place of removed original trigger und fix it with pin **A** and **B**. **Caution:** bolt catchspring and the bolt catchpiece must be installed with pin **B** in a correct way.
7. Install stock using the appropriate screws. In some cases correction on the stock for free access of the trigger must be performed.
8. Check the safe and correct function of the trigger and safety handle.



Installation of new spring – adjustment of release force

The trigger force is individually adjustable (increasing in clockwise direction) with screw **D** (socket screw 1,5mm) and you may select between three option of springs (part of delivery) to install: Soft, Medium , Strong

The adjustment ranges are for:

SOFT (wire diameter 0.25mm) = **30 grams to 80 grams**

MEDIUM (Standard version, wire diameter 0.32mm) = **50 grams to 300 grams**

STRONG (wire diameter 0.52mm) = **200 grams to 700 grams**

To replace the spring loose screw **D** and replace the spring behind with SOFT, MEDIUM or STRONG spring. Tighten screw **D** so far as you have reached the trigger force you wish.

The engagement of the detent is also adjustable with screw **C** (socket screw 1,5mm, turn clockwise – less engagement).

Warning: Insufficiently or poorly adjusted detent and/or trigger are extremely dangerous and may cause serious injuries!

In all cases, it is strongly recommended that the installation and /or adjustment of the trigger be performed by well instructed specialists only. Additionally, the safe function **must** be checked after each usage and/or manual contact of the trigger system.

Company "BIX'N ANDY" assumes no liability.

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